

The 376B is available as a **Single Preset** or a **Dual Preset Counter**. The Dual Preset Counter can be set as a Batch Counter. Both the Single Preset and the Dual Preset versions have an internal Totalizing Counter which will accumulate counts over numerous cycles. The 376B can be set up for Interval

**HIGH SPEED COUNTING:** The Single Preset 376B counts at a maximum frequency of 10 kHz. In addition to its high speed capabilities, a debounce circuit can be enabled to limit the count frequency to 100 Hz.

**COUNTING MODES:** The 376B is available as a Single Preset or a Dual Preset Counter. The Dual Preset Counter can be set as a Batch Counter. Both the Single Preset and the Dual Preset versions have an internal Totalizing Counter which will accumulate counts over numerous cycles. The 376A can be set up for Interval Counting Mode using a separate Start Signal, and can also be set up for Count with Inhibit Mode.

**INPUTS/OUTPUTS:** Two count inputs are available with the 376B. These inputs can be set to count Uni-and Bi-directionally. They can also be set to accept Quadrature inputs and can multiply the quadrature signals X1, X2 and X4. Input 2 also operates as the Start input in Interval Mode and as the inhibit input in Count with Inhibit Mode.

These two inputs can be set to accept Current Sinking or Sourcing signals, and there is a High/Low Threshold (Bias) setting allowing the input of TTL level signals.

Two types of outputs are available. The Relay outputs are rated for 10 A at 250 VAC and 30 VDC. The NPN Transistor outputs are current sinking and are rated for 100 mA at 30 VDC. These outputs are field replaceable. Each output can be set to either Latch ON, Remain ON for a Time Delay, or turn OFF at a Preset.

**SCALE FACTOR:** A Prescale value can be set which allows the operator to view and set counts using real units of measure. The Prescale value is a multiplier which is applied to the count inputs to determine the display and preset values. The Prescale value can be set from 0.00001 to 9.99999. The 376B also allows setting of the decimal point position in any of 6 positions.

**RESETTING THE COUNTER:** The Counter can be reset using the Reset key on the panel or by using the external Reset Inputs. There are three current sinking external inputs. Each one is dedicated to resetting the Process, Batch and Totalizing Counters. In addition, the 376B can be set to either retain its count or reset upon power failure.

**OPERATOR PANEL AND HOUSING:** The 376B operator panel is dust and water tight and measures a compact 72 mm<sup>2</sup>. The panel features a high intensity blue vacuum fluorescent display. The display uses 8 digits for its English language operator prompts and 6 digits to display the count value. For operator use, there are 4 snap action keys which allow the operator to easily view Process Count, Batch Count, Totalizer Count, Presets, Scale Factor, Output Settings and Decimal Point position. The 376B can be set to lock out various displays from the operator. One key is dedicated to Resetting the Counter. This key can also be locked out.

**SET-UP:** Set-up of the 376B is accomplished using 16 DIP switches which are located inside the unit. These DIP switches give a visual indication of how the Counter is set-up, and eliminate the use of complex programming codes. Field replacement of the unit is quick. To replace a unit, remove the old unit from its housing, set the DIP switches in the new unit to the same positions, and plug the new unit in. It's that simple.

**AUXILIARY POWER SUPPLY:** To power sensor and encoder inputs, a regulated 12 VDC auxiliary power supply is provided. This supply can provide 120 mA of current, and is short circuit protected.



## Digital Counter

- 6 Digit Count Display
- Single Preset, Dual Preset, Batch Counting Modes
- Interval Counting Mode with Separate Start
- Count with Inhibit Mode
- Internal Totalizing Counter
- Prescaler 0.00001 to 9.99999
- 6 Decimal Point Positions
- High Intensity Blue V-F Display
- Easy English Language Operator Prompts
- 72mm<sup>2</sup> Panel - Dust, Water Tight
- 4 Snap-Action Keys
- Plug-in Housing (Quick Replacement)
- Sinking, Sourcing, TTL Inputs
- Single, Bidirectional, and Quadrature (X1, X2, X4) Counting
- Relay or Transistor Outputs
- Outputs Latched, Timed, or Off at Presets
- Regulated 12 VDC Aux. Power Supply

## OPERATION

The Series 376B Preset Counter is a predetermining counter that will count high speed unidirectional, bi-directional, or quadrature input signals, and will activate an output when the predetermined preset value is reached. The unit is available in both Single and Dual Preset models, and includes an internal totalizer. Also, the 376B counter will operate as a Batch Counter using the second preset as a Batch Preset. The Series 376B comes with a variety of counting modes. The operation of each counting mode is described below.

**COUNT UP FROM ZERO TO A GIVEN PRESET:** The Output in the Counter is activated when the Count equals the Preset. In the Dual Preset Model, the Counter counts up from zero and Output 1 is activated when Preset 1 is reached and Output 2 is activated when Preset 2 is reached.

**COUNT DOWN FROM A PRESET TO ZERO:** When Reset is pressed, the Counter is set to the Preset Value. When the Count Value equals zero, the Output is activated. In the Dual Preset Model, the Counter counts down from the High Preset value and activates one Output when it reaches the Low Preset Value; the other Output is activated when the Counter counts down from the Low Preset Value and reaches zero.

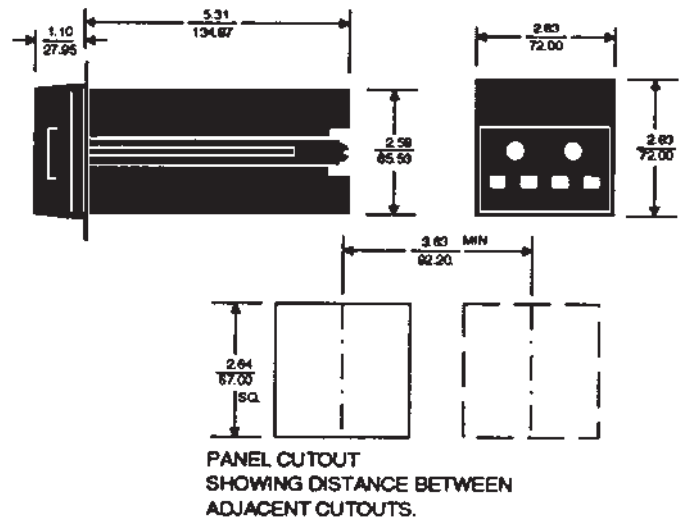
**INTERVAL MODE:** In this mode, the Counter will not begin counting until Input 2 is turned ON, indicating a Start Signal. Once the Start Signal is received, the Output will turn ON and the Counter will count. The Output will then turn OFF at the preset or zero. The Start Signal must be activated each time the process is reset, even when the Counter is set to Auto Reset

**BATCH MODE - DUAL PRESET MODELS ONLY:** In the Batch Mode, Input 1 is the Count input and will turn ON at Preset 1. Each time Output 1 turns ON, the Batch Counter will record a count. When the Batch Counter value equals the value in Preset 2, Output 2 will turn ON. The Batch Mode must be Manually Reset (unless T2 is set to 00.00 (.5 w/AR) for Auto Reset).

**TIMED OUTPUTS:** The Outputs can be delayed before turning OFF by setting time delay values for each output. Once the Preset is reached, a time delay, according to the time value set, will occur before the outputs turn OFF. This value can range from 0.00 SEC (OFF at Preset) to 99.99 SEC (Latched ON). In addition, the outputs can also be set to turn OFF upon reaching the preset for the other output in the Dual Preset Model.

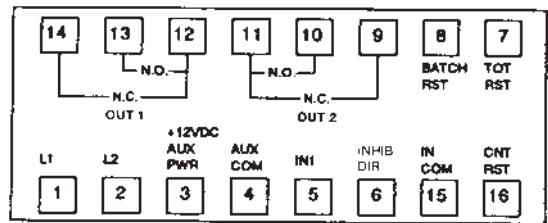
**SCALE FACTOR:** A Prescale value can be set to allow viewing and setting counts using real units of measure. The Prescale value is a multiplier which is applied to the count in-put(s) to determine the count display and preset values. The Prescale value can be set from 0.00001 to 9.99999. In addition, the decimal point can be set on the display to any one of 6 positions.

## DIMENSIONS (INCHES/MILLIMETERS)

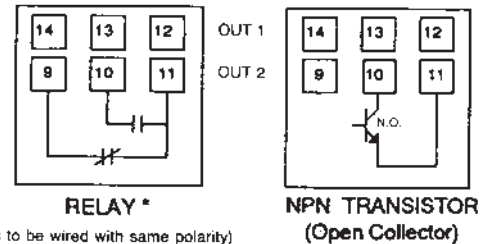


## WIRING

### 376 TERMINAL WIRING

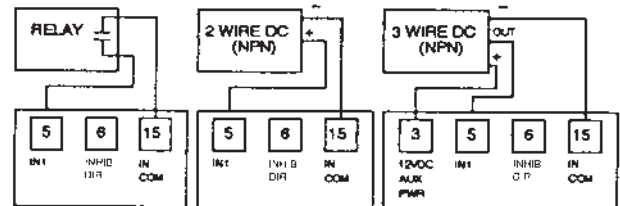


### OUTPUT WIRING

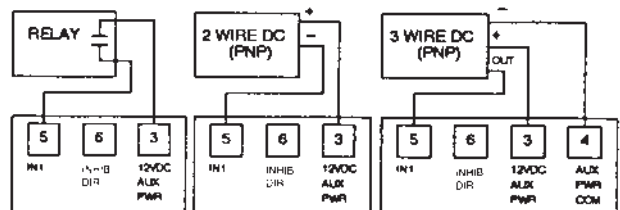


\* (Contacts to be wired with same polarity)

### COUNT INPUT WIRING - SINK INPUT SIGNAL



### COUNT INPUT WIRING - SOURCE INPUT SIGNAL



SPECIFICATIONS

MODELS	Single and Dual Preset with either NPN (Solid State) or Relay Outputs.		10 kHz	Count Up Mode
COUNT INPUT MODES (SWITCH SELECTABLE)	Bi-Directional		9 kHz	Count Down Mode
	Quadrature X1		Reduce by 3 kHz when Totalizing Counter is enabled	
	Quadrature X2		Reduce by 2 kHz when Auto Reset is enabled	
	Quadrature X4		Min. pulse 10 μSEC on; 90 μSEC off.	
SETTINGS (FRONT OF PANELS)	Count with Inhibit		Count, Batch, Totalizer	
	Interval with Start Input		Min. 15 mSEC pulse	
	Presets	1 to 999,999	Pulled to 5V via 8K ohm res.	
	Scale Factor	0.00001 to 9.99999	Active Low. ViL = 0.5V Max.	
	Timed Outputs	00.01 to 99.98 SEC Latched Off at Preset	Max. current = .625 mA.	
OPERATING FEATURES (SWITCH SELECTABLE)	Decimal Position	0 to 6	Current Sinking	
	Count Up or Count Down		I sink = 100 mA Max.	
	Count/Go or Count/Stop		VoL = 1.0 VDC Max.	
	Sink or Source Count Input		Max. Voltage = 30 VDC	
	High or Low Threshold (Bias)		Life	
	Auto Reset at	High preset (Count Up) Zero (Count Down) After Timed Output	100 million operations (no load)	
	Totalizer		Contact Rating	
	Dual Preset/Batch mode		10 amp @ 30 VDC or 250 VAC, 1/4 HP	
	Security lockout	Access to Presets Access to T1, T2, SF, DP Front panel Reset	DC SUPPLY	
	Reset on Power Up		12 VDC Regulated, ±4% Max. current = 120 mA	
COUNT INPUTS	Sink - 9.4K ohm pull up		Non Volatile EEPROM	
	Max. current = 1.25 mA		230,000 Power Losses MIN	
	Source - 4.7K ohm pull down		10 Year Retention	
	Max. voltage = 30 VDC, @ 7 mA		8 Digit, 14 Segment	
	High Bias	ViL = 5.5 V Max. ViH = 7.5 V Min.	5 mm x 4.1 mm	
	Low Bias	ViL = 1.5 V Max. ViH = 3.75 V Min.	Blue Vacuum Fluorescent	
	Debounce - reduces count Input 1 to 100 Hz (Input 2 no debounce.)		OPERATING TEMPERATURE	
	Interval start requires 15 mSEC minimum pulse. (Can be momentary or sustained.)		0° F to 140° F	
			HUMIDITY	
			0% to 80% RH Non-condensing	
		POWER REQUIREMENTS		
		120 VAC	95 - 132 VAC	
		240 VAC	190 - 264 VAC 50 / 60 Hz	
		Max. Power = 8 VA		
		TERMINALS		
		16 screw terminals located accessible from rear		
		HOUSING		
		Plug in, 72mm <sup>2</sup> DIN Fully Gasketed, Dust and Watertight.		
		WEIGHT		
		0.47 lbs.		

MODEL NUMBER >>>>>	376B		50	
Presets				
Single Preset	100			
Dual Preset (with batch)	200			
Voltage & Frequency				
120, 50/60 Hz		Q		
240, 50/60 Hz		R		
Function				
Counter with Sealing	50			
Output Type				
NPN Transistor		L		
Relay		R		
Features				
Standard unit			X	
Special			K	

ACCESSORIES

- 0353-260-27-00: Surface mounting bracket kit
  - 0305-265-61-70: Round Cutout Retrofit kit
  - 0376-320-01-00: Square Cutout Retrofit kit
  - 0376-260-13-00: Magnetic Pickup Input Board
  - 0376-260-14-00: Millisecond timer conversion Board
- For prices and further information, consult factory.

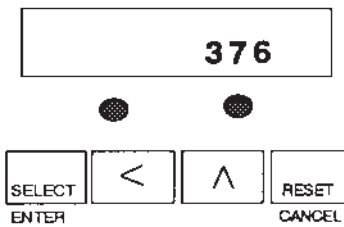
Single/Dual Preset Counter // 376B Series

## SETTING THE COUNTER

To set the Counter, there are four push-button keys located on the front of the unit. These buttons are provided to allow the user to select, change and save various values. These key operations are dependent on the DIP Switch settings of the unit (see below).

In addition to the normal counting modes of the unit, the 376A has the capability of operating as a Batch Counter and a Totalizer Counter. When these modes are activated, the functions of the Counter change accordingly. Pressing the RESET key, with the Count, Batch, or Totalizer value displayed, will reset that value.

This figure shows the front of panel with the Process Count value displayed. Pressing SELECT will scroll through a menu of options.



After one of these options is displayed for a second, the value for this option is automatically displayed. Once the option value is displayed, pressing the < key will move one digit to the left and the ^ key will increment the value by one. Then the SELECT key must be pressed

to save the new value. Pressing RESET will return to the Process Count display. If SELECT is not pressed after a change, RESET will return to the count display and the change will not be entered.

Selections in addition to Process Count are:

Totalizer - counts accumulated since last Totalizer Reset. When the total counts exceed 99,999,999 the Totalizer will blink. Pressing RESET will scroll through the actual value, pressing RESET a final time will reset the value to zero. **00000376**

Batch - number of cycles elapsed in Batch Mode. **B 1**

Preset 1/Preset 2 - value compared with the actual count. When the Preset Value is displayed, the Preset LED on the panel will light, indicating which preset is displayed. **000500**

Prescale - this factor will scale the input counts. The count signal is multiplied by the prescale value to determine the count display. The prescale value can range from 0.00001 to 9.99999. **1.00000**

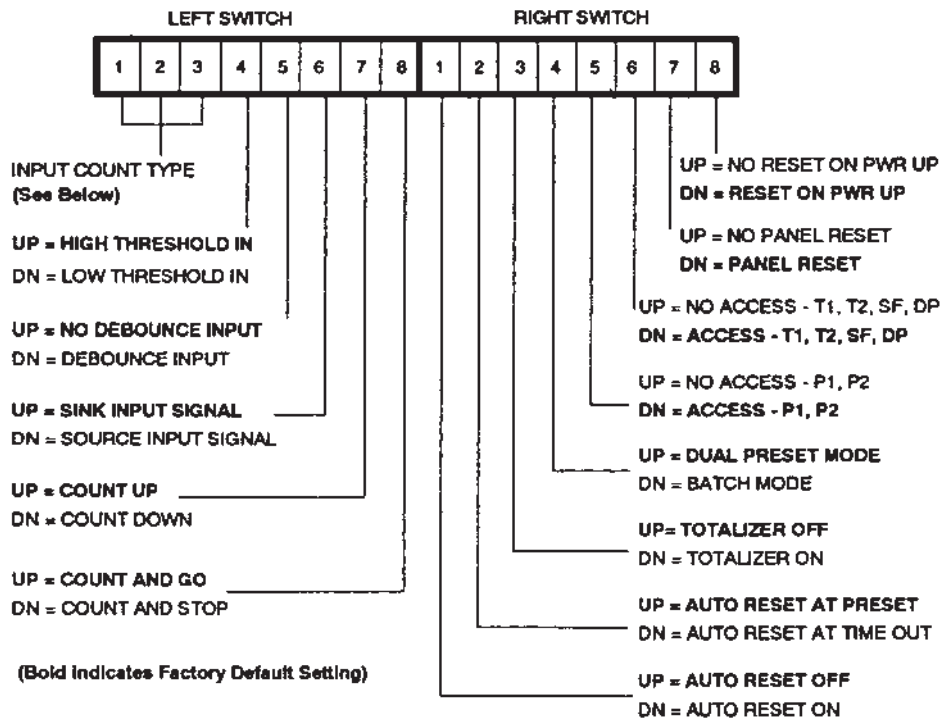
NOTE: If the prescale value is greater than 1, the output will energize when the count value passes the preset value.

Output 1/Output 2 - time delay setting for outputs.

Decimal - the number of decimal positions for the display. **LATCHED**

When the Counter reaches its Presets, the Outputs will activate and the LEDs on the panel will flash, indicating which output is activated. **DP 0**

*DIP SWITCH SETUP-To set up the Counter for operation, a series of DIP switches located inside the unit must be set.*



### INPUT COUNT TYPE

- BI-DIRECTIONAL COUNTER
- QUADRATURE COUNTER
- QUADRATURE COUNT X2
- QUADRATURE COUNT X4
- COUNT WITH INHIBIT
- INTERVAL MODE (COUNTER WITH START SWITCH INPUT)

### LEFT SWITCH

1	2	3
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- |    |    |    |
|----|----|----|
| UP | UP | UP |
| DN | UP | UP |
| UP | DN | UP |
| DN | DN | UP |
| UP | UP | DN |
| DN | UP | DN |